



COST

European Network on New Sensing Technologies for Air Pollution Control
and Environmental Sustainability - *EuNetAir*

COST Action TD1105

Sensor Materials and Nanotechnology

Rome, 4-6 December 2012

Action Start date: 01/07/2012 - Action End date: 30/06/2016

Year: 2012-2013 (*Starting Action*)

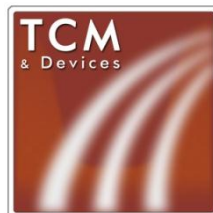


Prof. George Kiriakidis

Metal oxides nanostructures for AQC gas sensors

Action Sub-WG1.1 Leader

FORTH, Crete, Greece



- Metal Oxides gas sensor characteristics (the 3-Ss):
 - **Sensitivity**
 - **Selectivity**
 - **Stability**

According to the World Health Organization (WHO) and FDA/EU standards, reliable MO gas sensors should be able to detect reliably:

✓ 40 ppb O₃

✓ 50 ppb NO₂

✓ 1 ppm Formaldehyde (HCHO)

InOx by DC Magnetron Sputtering sensing 6ppb of O₃ @RT



InOx#RUN641#PETsub#O3 sensitivity@SynthAir#6ppb#16ppb#50ppb#100ppb

Fig.1

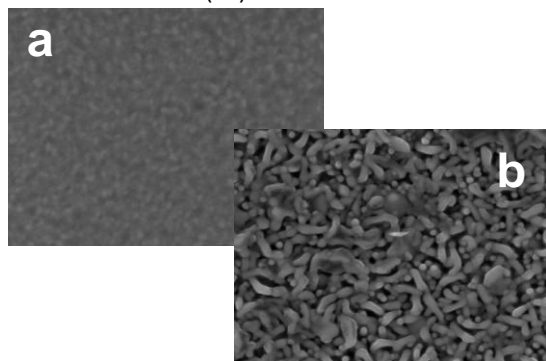
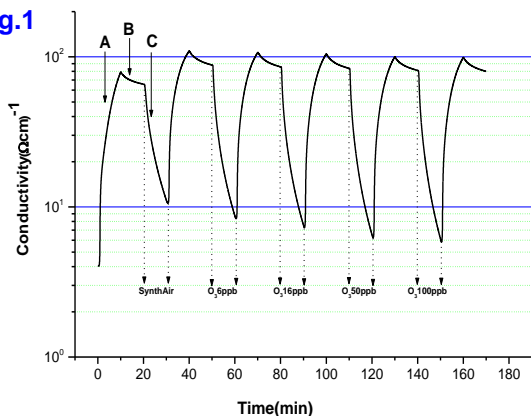


Fig.2

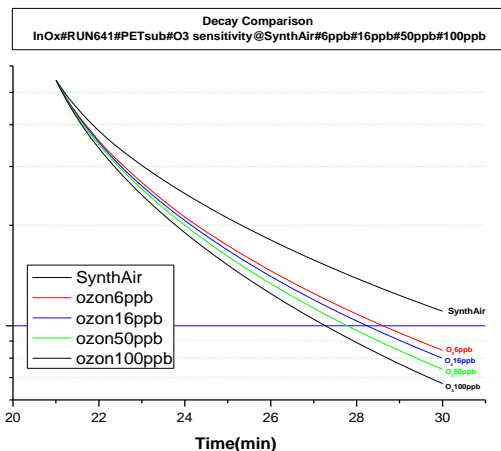
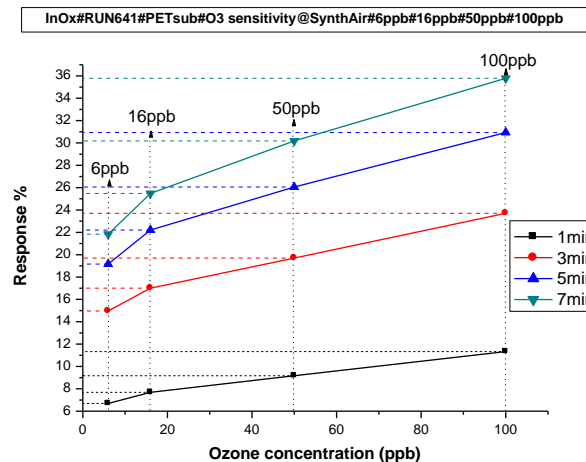


Fig.3



ZnO by ASP detected 100ppb of H₂ @RT 500 sccm flow of CH₄ @RT

Fig.4

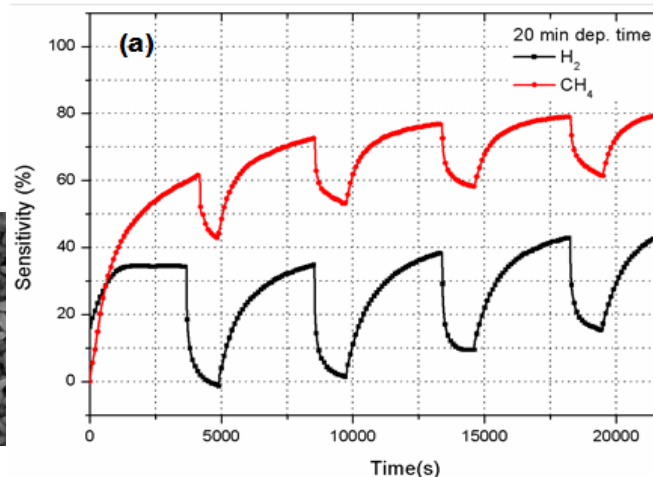
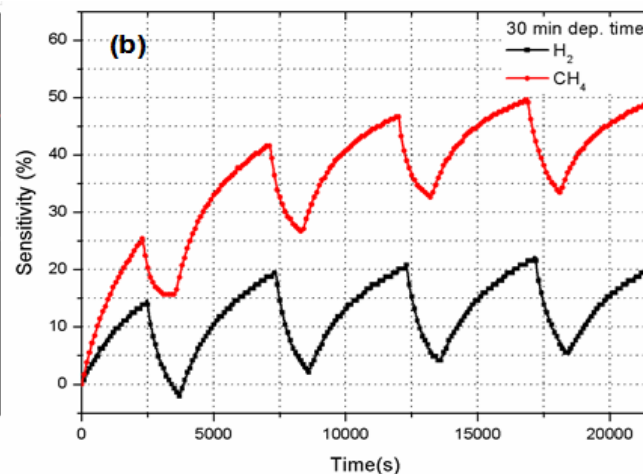


Fig.5



NiO and NiAlO films by DC Sputtering sensing 100ppm H₂@RT

Fig.1

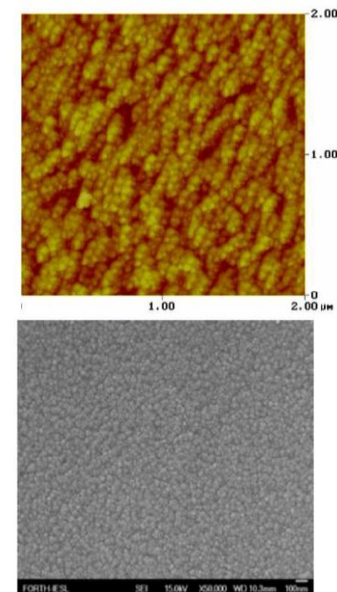
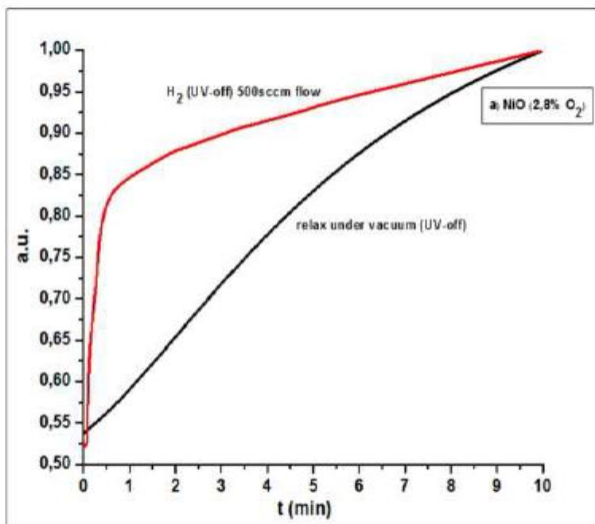


Fig.2

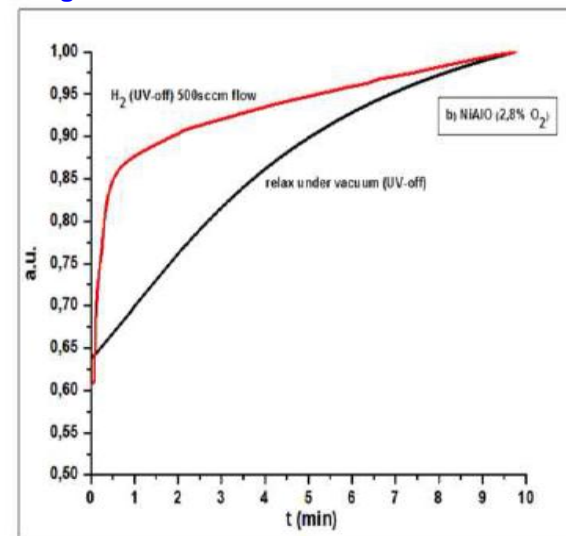


Fig.3

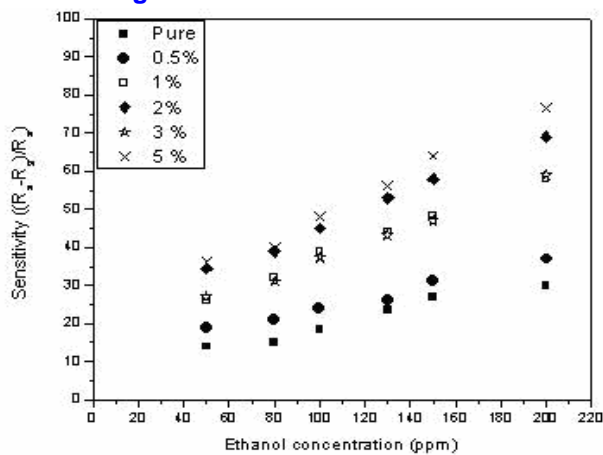


Fig.4

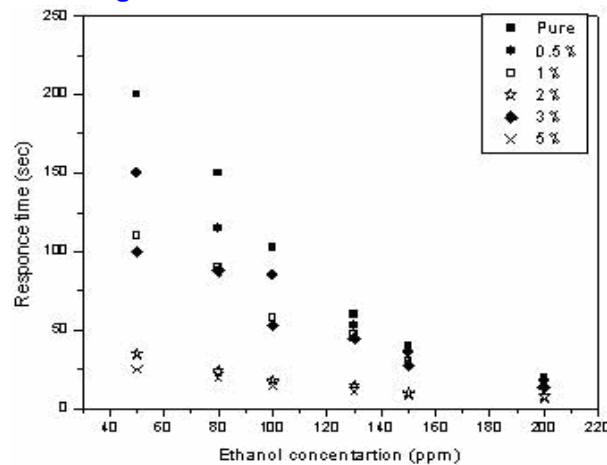
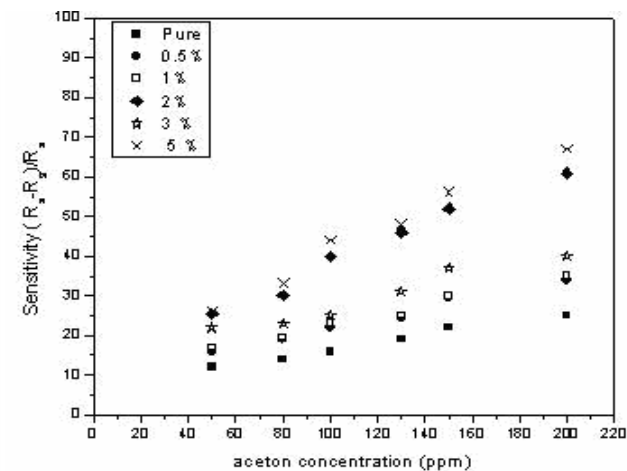
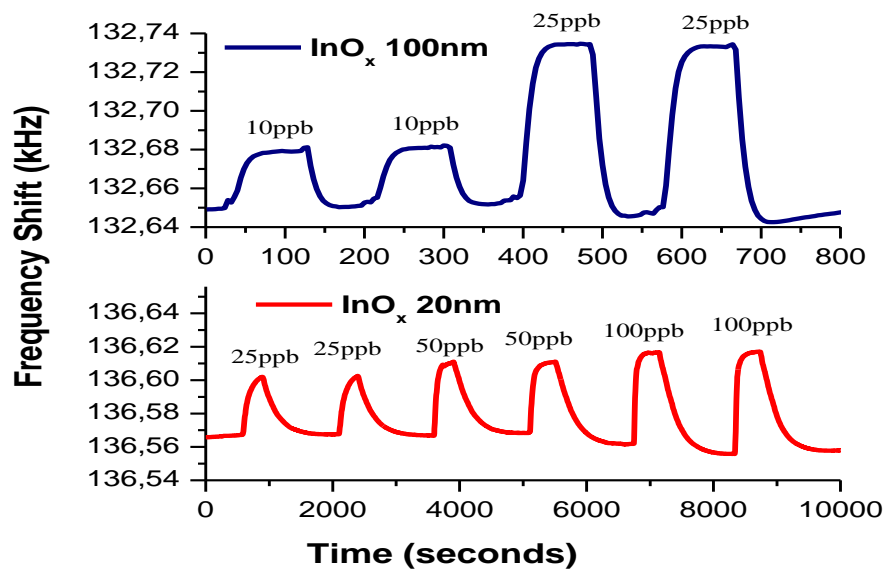
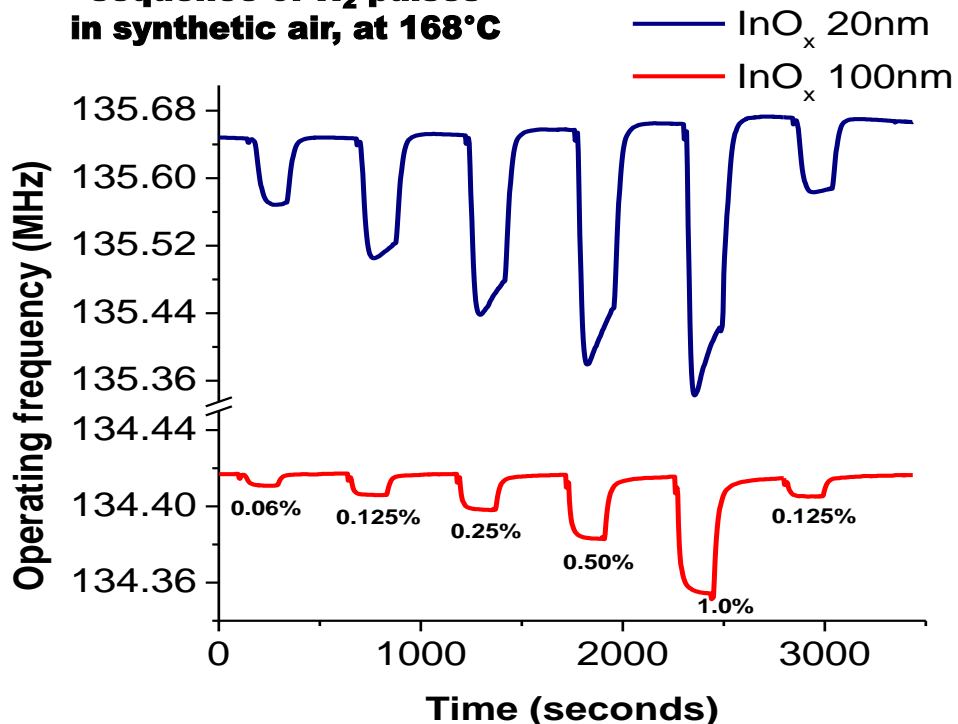


Fig.5

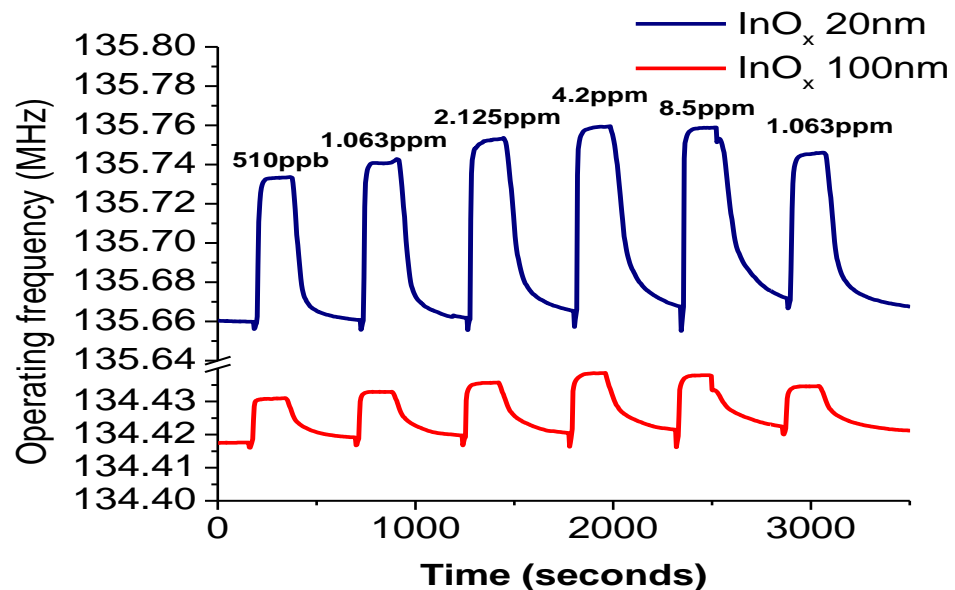


**sequence of H₂ pulses
in synthetic air, at 168°C**



Low F SAW tests

**sequence of NO₂ pulses
in synthetic air, at 168°C**



**sequence of O₃ pulses in
synthetic air, at 168°C**



FORTH/TCM Research Facilities

Metal Oxides as Gas Sensor deposition techniques

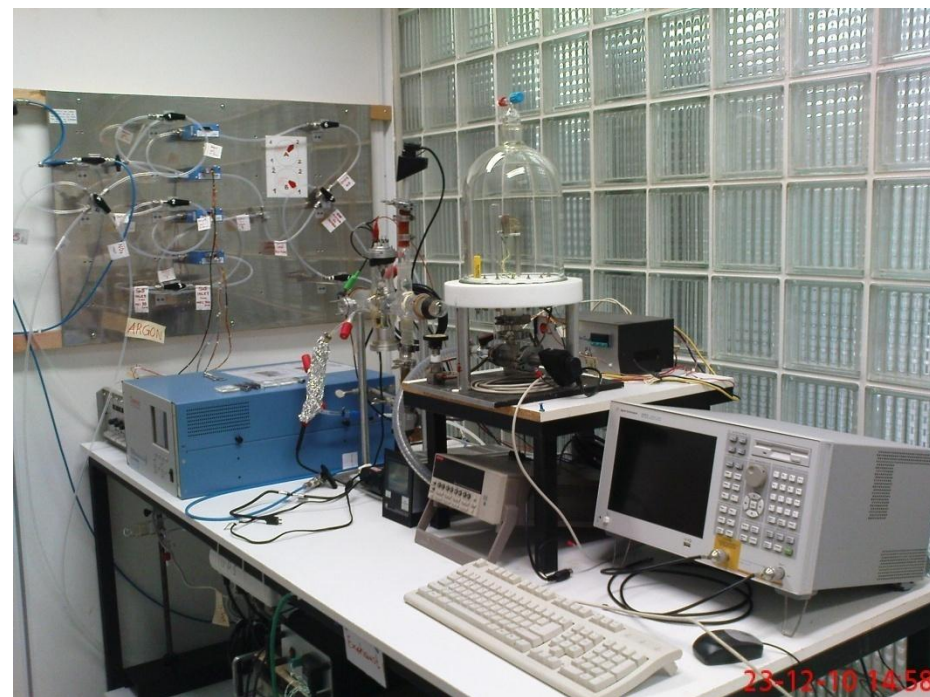
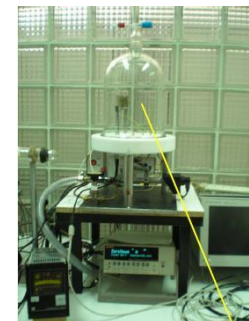
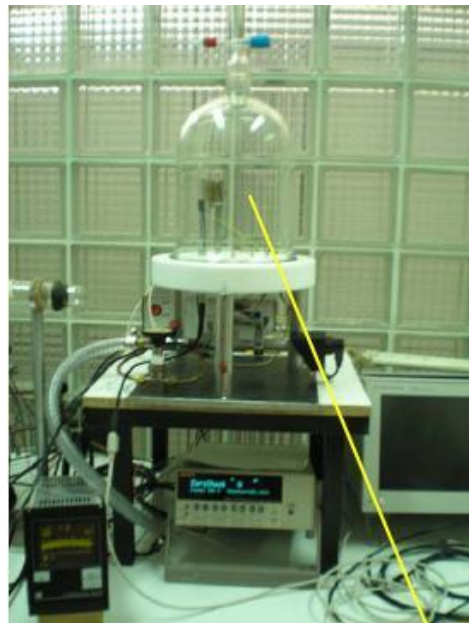
DC and RF Magnetron Sputtering, Aerosol Spray Pyrolysis, Sol-Gel (Spin-Coating, Dip-Coating), Thermal Evaporator, Aqueous Chemical routes (Hydrothermal)

Characterization Techniques

XRD, AFM, SEM, HRTEM, UV-Vis, Electrical Properties (Hall-Seebeck), Gas Testing Station

Gas Sensing Techniques

- Conductometric RT, $f(t)$
- SAW (Surface Acoustic Waves/ Low-high f)



Future Priorities research prospects

- Best practices for applying state-of-art surface science techniques to oxide nanostructures as a new class of gas sensors (Spray Pyrolysis, Hydrothermal, etc...).
- Understanding in depth processes of those low-cost MOs nanostructures deposition techniques, such as:
 - ✓ Metal nucleation and growth
 - ✓ Molecular adsorption and following changes in surface morphology
 - ✓ electronic structure with repeated adsorption/desorption cycles at the present of different gases
 - ✓ P-type vs n-type gas sensing
 - ✓ Conductometric vs SAW (low vs high f response)

Innovations for future research

Low-cost fabricated metal oxides nanostructures demonstrating low gas detection limits of indoor air pollutant (CH_4 , HCHO , VOCs, Ozone, CO_2) at RT

