

European Network on New Sensing Technologies for Air Pollution Control and Environmental Sustainability - *EuNetAir*

COST Action TD1105

WGs & MC Meeting at SOFIA (BG), 16-18 December 2015

New Sensing Technologies for Indoor Air Quality Monitoring: Trends and Challenges

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Film Bulk Acoustic Resonator (FBAR) with Potential to selectively Detect CO₂ and Other Gases

SIEMENS



Romy Hoffmann

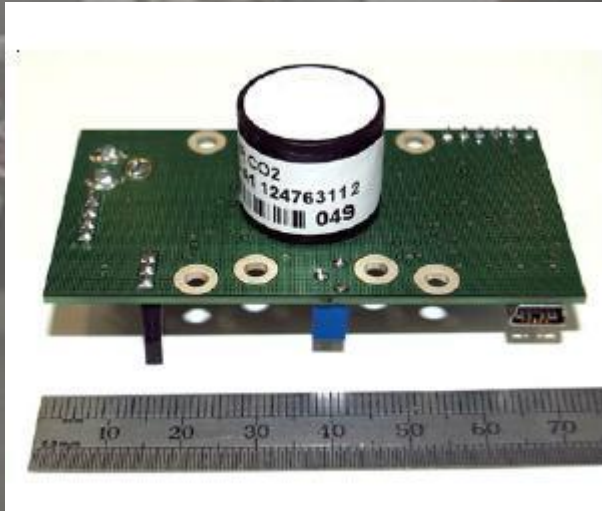
Siemens AG and TU Freiberg / Germany

Romy.hoffmann.ext@siemens.com

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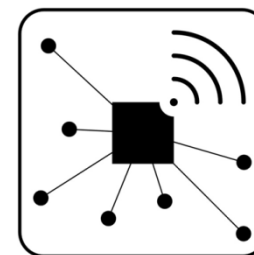


Scientific context and objectives

- **Background / Problem statement:**

In the context of the EU-funded **ESEE** project (“Environmental sensors for energy efficiency”, promoted by ENIAC JU Nr. 324284) we want to develop a **low-cost** gas sensor for **energy efficient** air quality management. The challenge here is to achieve sufficient sensor **stability**, **resolution** and **selectivity**, especially for CO₂.

- **Objectives:** New sensing technologies for AQC, Environmental sustainability



Motivation

CO₂, CO, H₂O, NO_x, VOC, ...



400 ppm – normal
1.000 ppm – tired
5.000 ppm – headache, drowsiness
30.000 ppm – increased heart rate
100.000 ppm – unconsciousness, death



Air quality

Safety

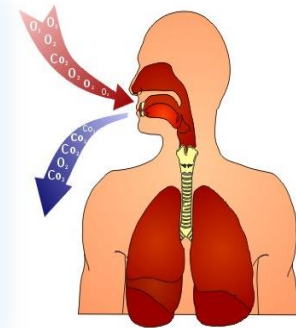
Energy efficiency



Intelligent buildings

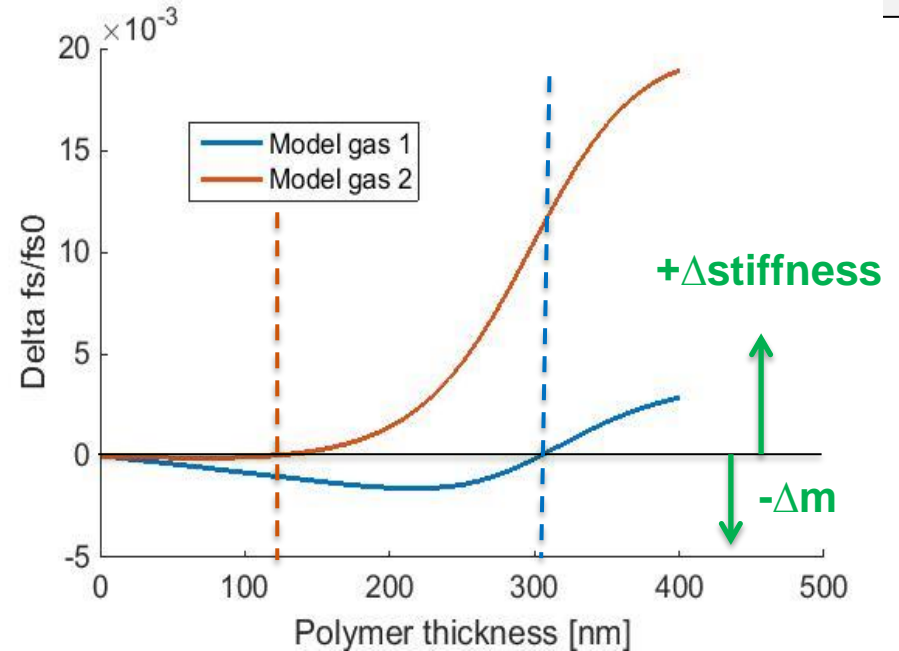
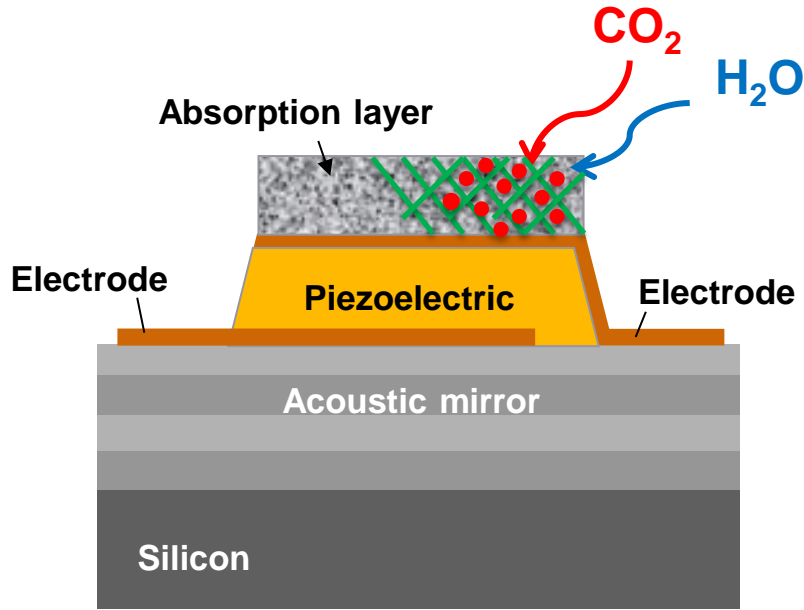
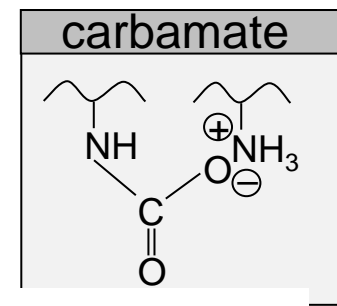


40% energy saving

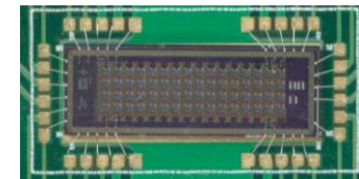


The sensing principle

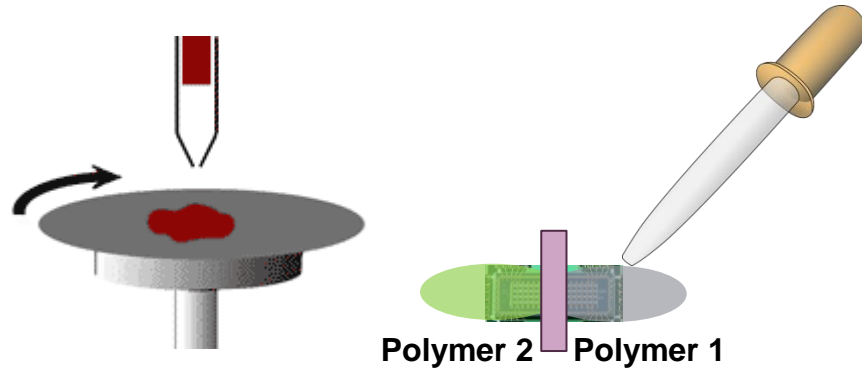
- FBAR (Film Bulk Acoustic Resonator)



- Mass sensor → Gas-sensitive absorption layers (CO₂: **Aminopolysiloxanes**)
- Elasticity sensor → enables discrimination of different gases (e.g. due to **CO₂ cross-linking**)
- FBAR sensor array → potential for multi gas detection



Experimental procedure

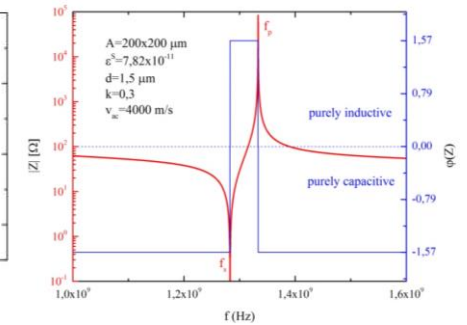
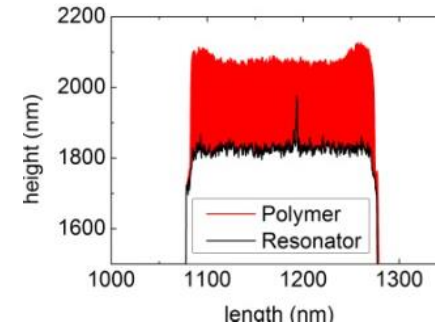


1. Spin-coating or dispensing

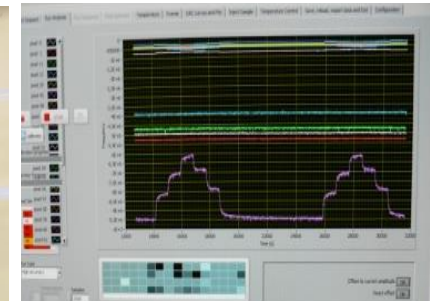
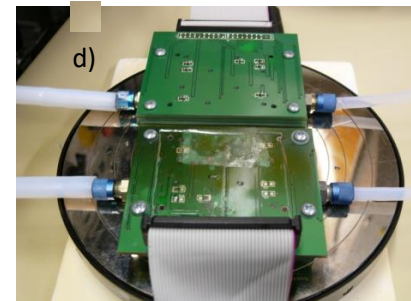


Sample preparation:

- 5 min O_2 plasma
- Cleaning with Isopropanol
- Spin-Coating 60s @ 5000rpm dynamic (50 μ l)
- Anneal at 80°C, 18h, 80% r.h.

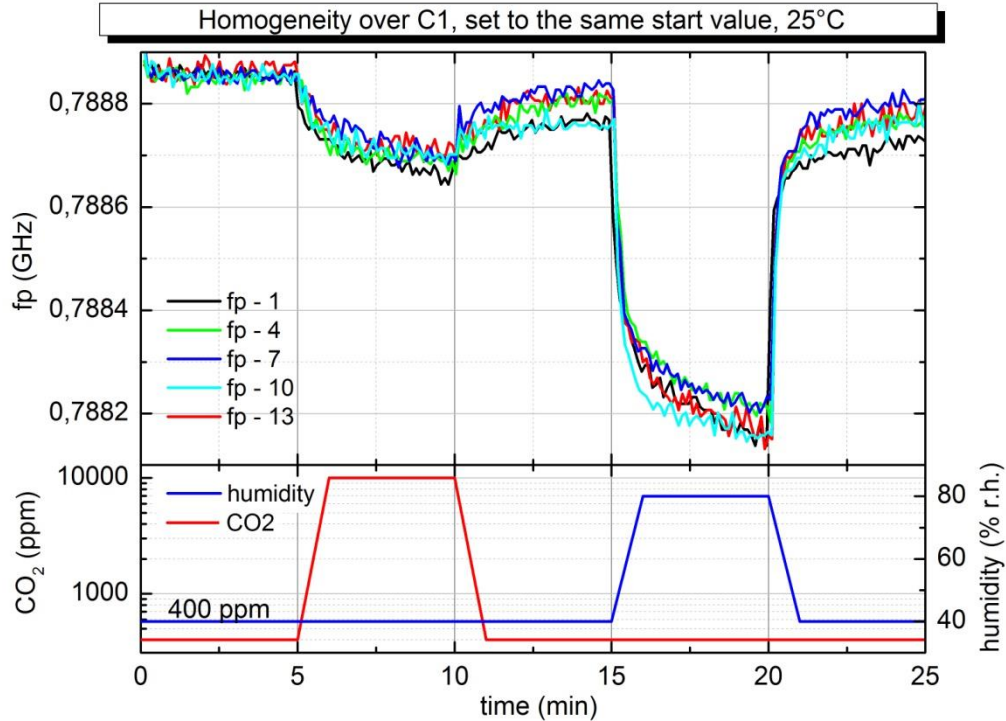


2. Characterisation



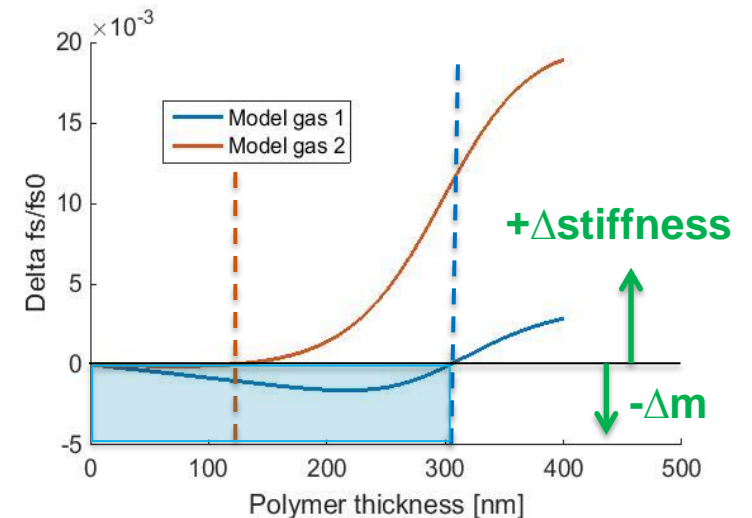
3. Gas measurements

Results

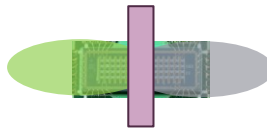
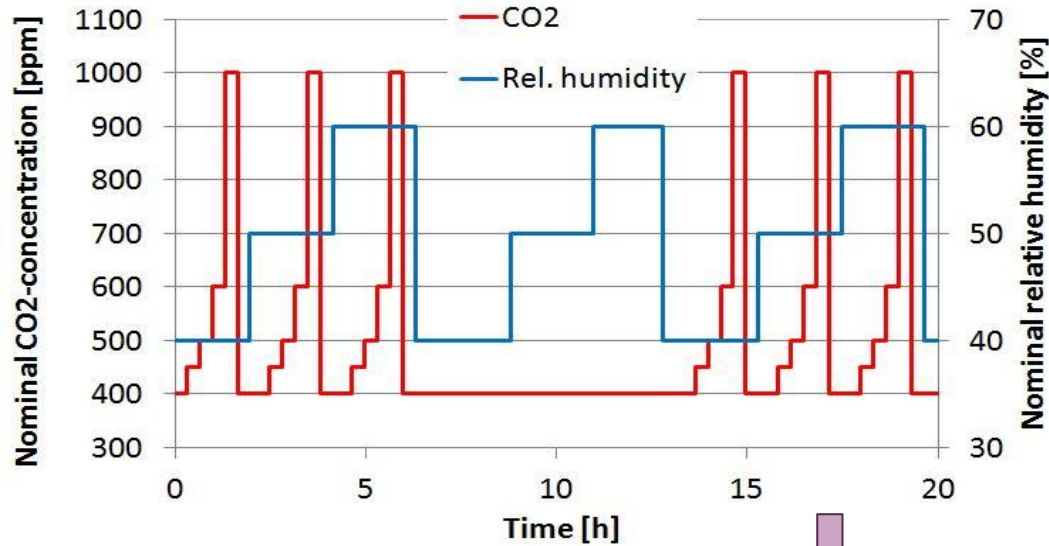


- 200 nm still in **mass-sensitive** detection mode for CO₂

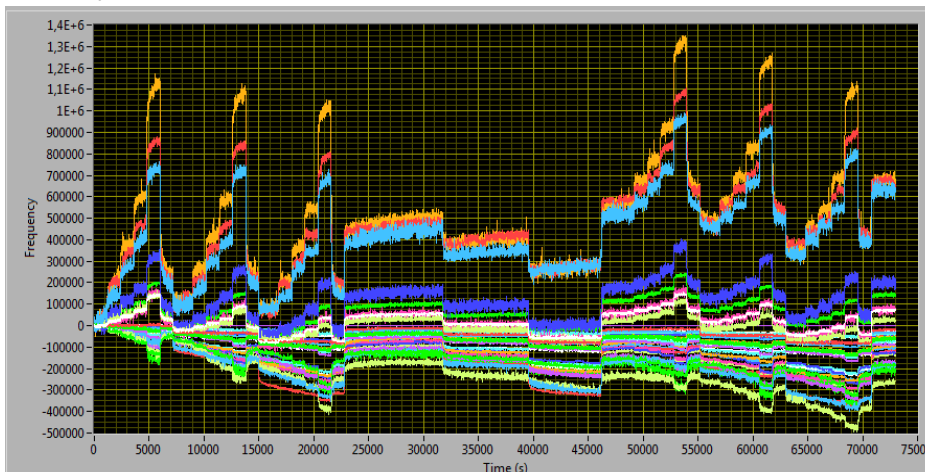
- Polymer is sensitive to **CO₂** and **H₂O**
- Good **homogeneity** over chip with spin-coating
- Thickness ~200nm



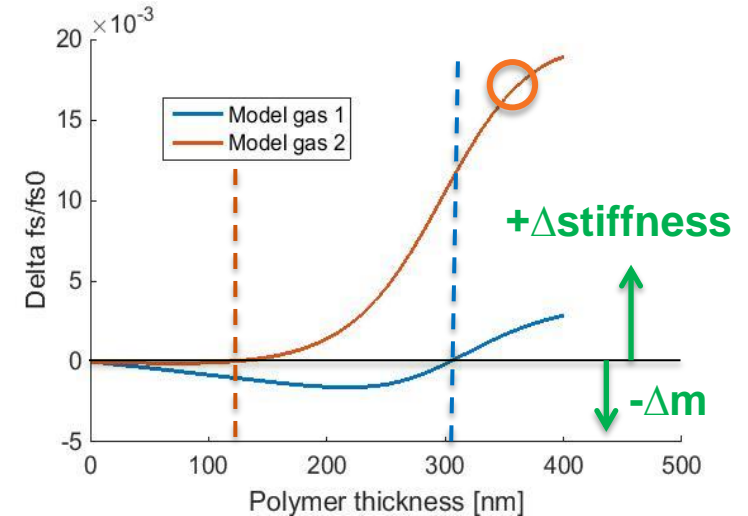
Results



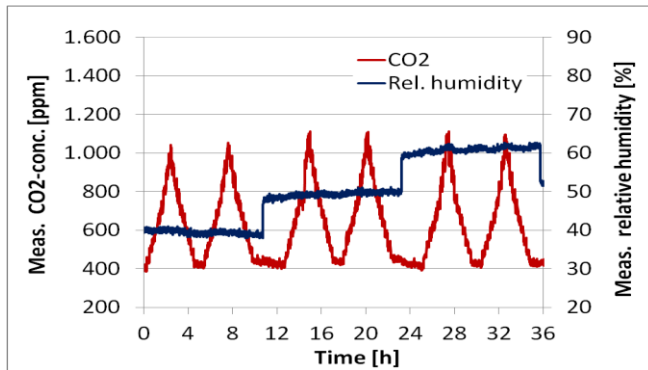
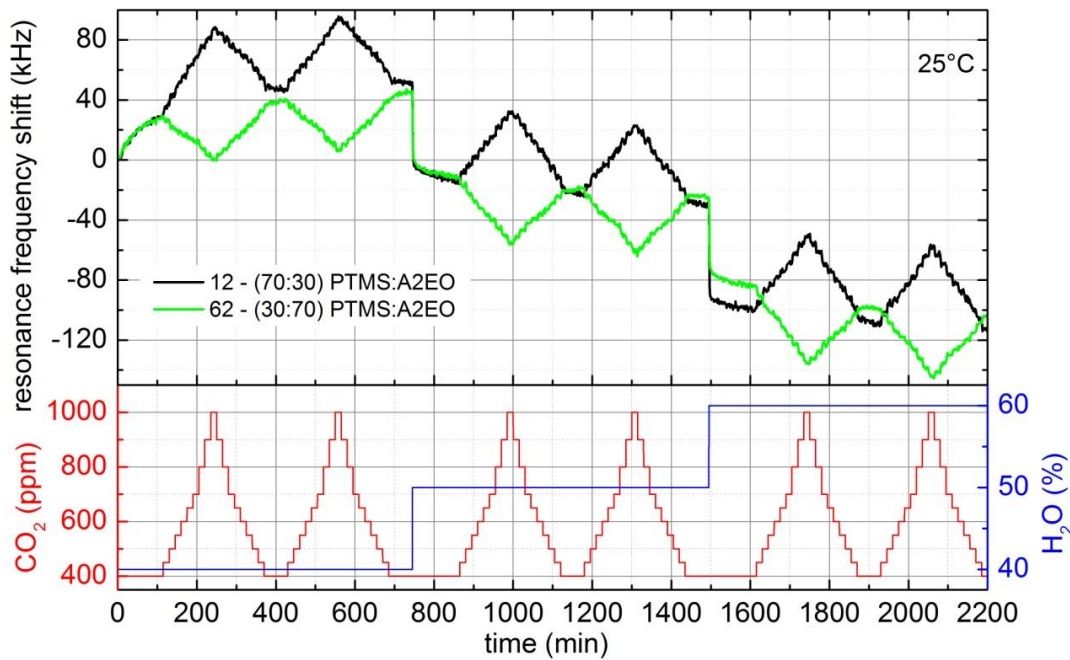
Chip N09 (functionalizations P2a and P3a)



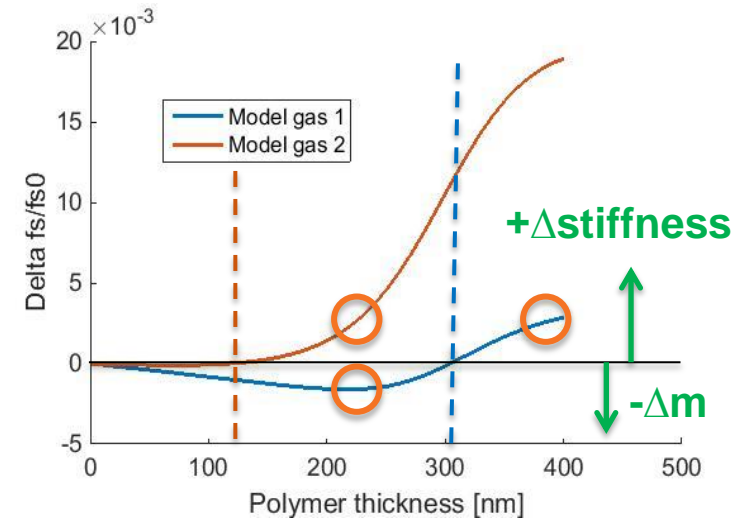
- Dispensing leads to less homogeneity
- Polymer **composition** influences signals
- **Stiffness mode** → high sensitivities (20 ppm CO₂)



Results



- Certain **compositions** and thicknesses can be used to **distinguish** between two different gases
- Simple **mathematical model** has been applied
- **Drifts** are critical



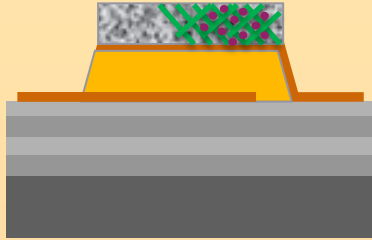
Outlook/Future research

- Exact determination of **sensitivity curves** dependent on:
 - gas
 - polymer composition
- Analytical **characterisation** of polymer (chemical bonds, E-modulus measured with other methods...)

- **Drift** compensation (annealing, experimental setup, mathematical model...)
- Cross-sensitivities to **other gases**
- Evaluate long-term **stability**
- Other functional **materials**

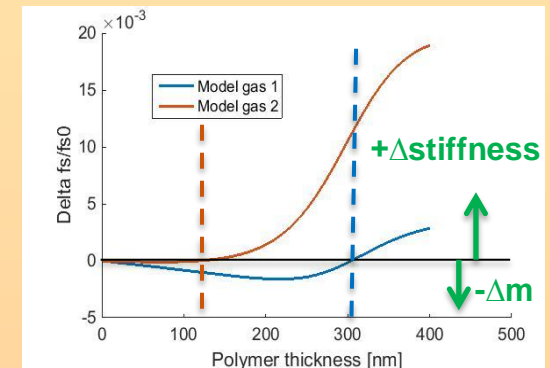
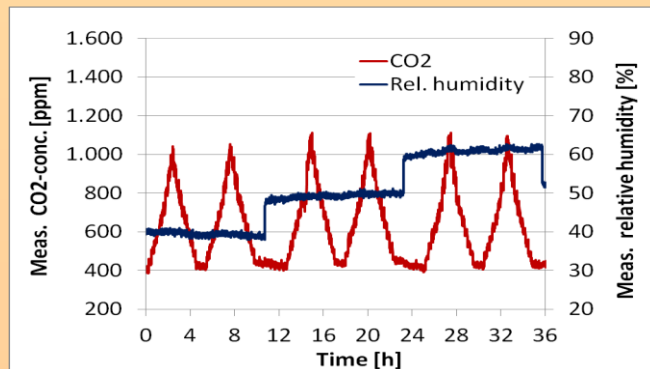
Summary:

- FBAR has potential to be a low-cost, multi-gas sensor for AQM



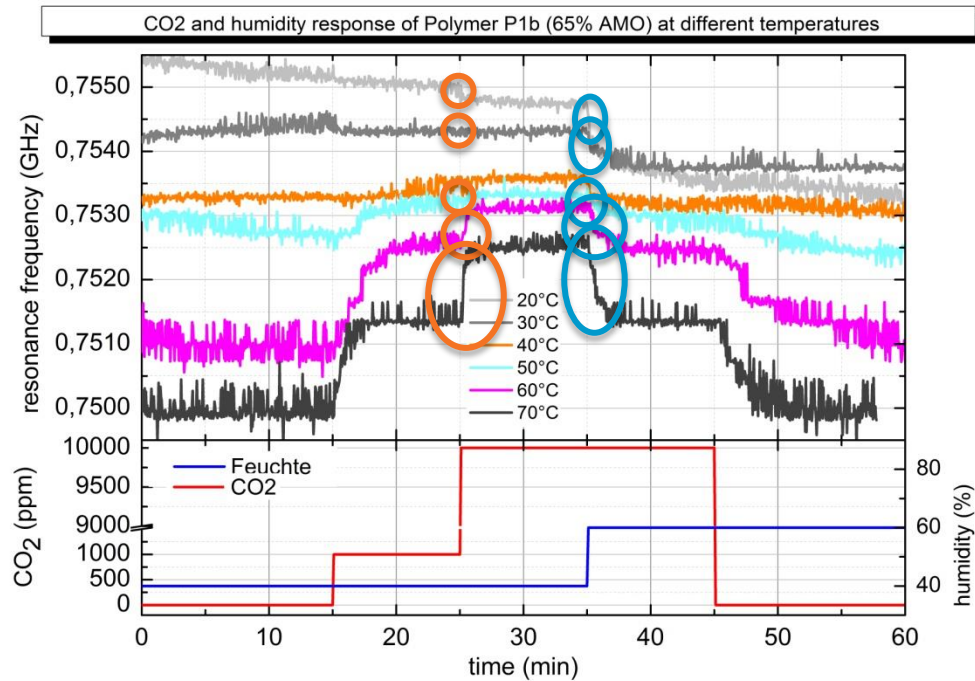
- Due to its ability to detect Δmass and $\Delta\text{stiffness}$

- different polymer compositions, thicknesses and operating temperatures can be used to eliminate cross-sensitivity



- Stability still has to be evaluated

Results



- Inversion at higher temperature could not be observed for thin films (80nm)

- **Temperature** can also be used to change the acoustic thickness of a polymer

