

European Network on New Sensing Technologies for Air Pollution Control and Environmental Sustainability - *EuNetAir*

COST Action TD1105

**4th International Workshop *EuNetAir* on
Innovations and Challenges for Air Quality Control Sensors
FFG - Austrian Research Promotion Agency - Austrian COST Association
Vienna, Austria, 25 - 26 February 2016**

Site-selective synthesis of SnO₂ nanowires for ammonia sensing in the presence of high levels of humidity

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COST is supported
by the EU Framework Programme

EUROPEAN SCIENCE FOUNDATION ESF provides the COST Office through a European Commission contract



SITE-SELECTIVE SYNTHESIS OF SnO₂ NANOWIRES FOR AMMONIA SENSING IN THE PRESENCE OF HIGH LEVELS OF HUMIDITY

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Outline

1. Motivation

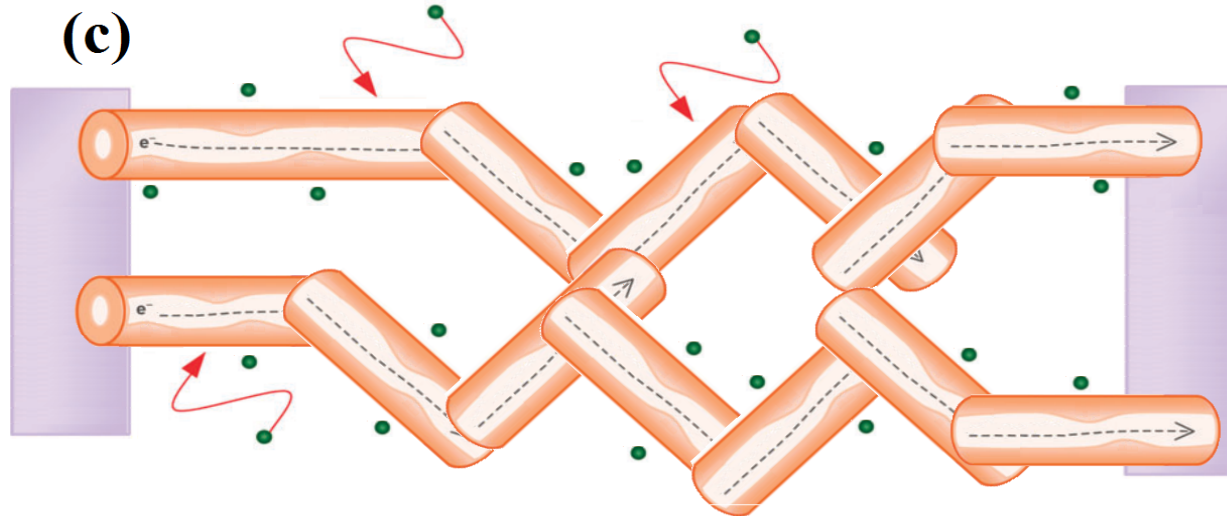
2. Low power membranes and microhotplates with integrated heaters

3. Growth of nanowires on top of heated structures

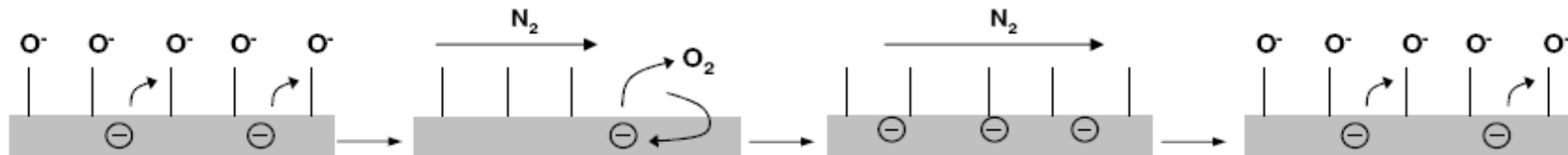
4. NH₃ sensing properties of the devices

5. Conclusions and future work

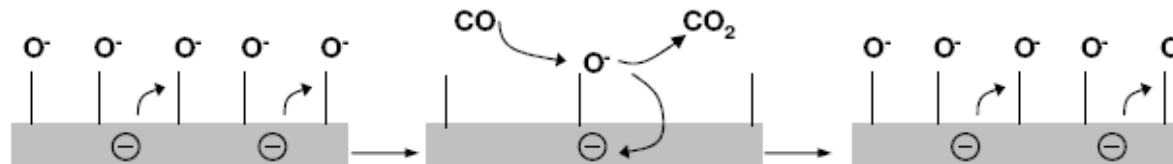
Motivation



Synthetic Air/Nitrogen (oxidising gas)

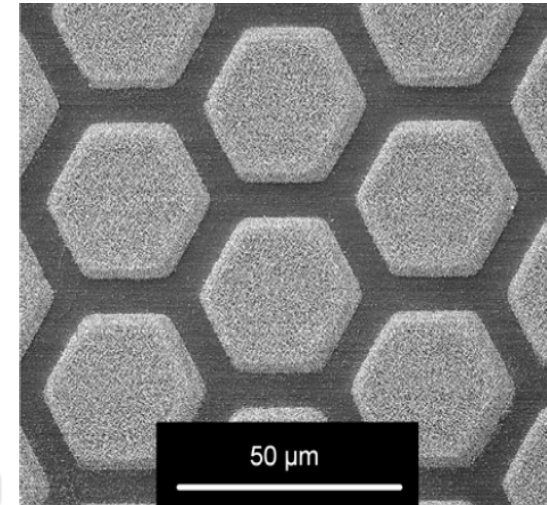


Carbon monoxide (reducing gas)



Motivation

- Growth mechanisms of 1D nanostructures (nanowires, nanorods, ...) are quite well understood
- Heating is required to activate the process
- Localized growth of 1D nanostructures is possible by the use of masks in the process of catalyst deposition for VLS-growth



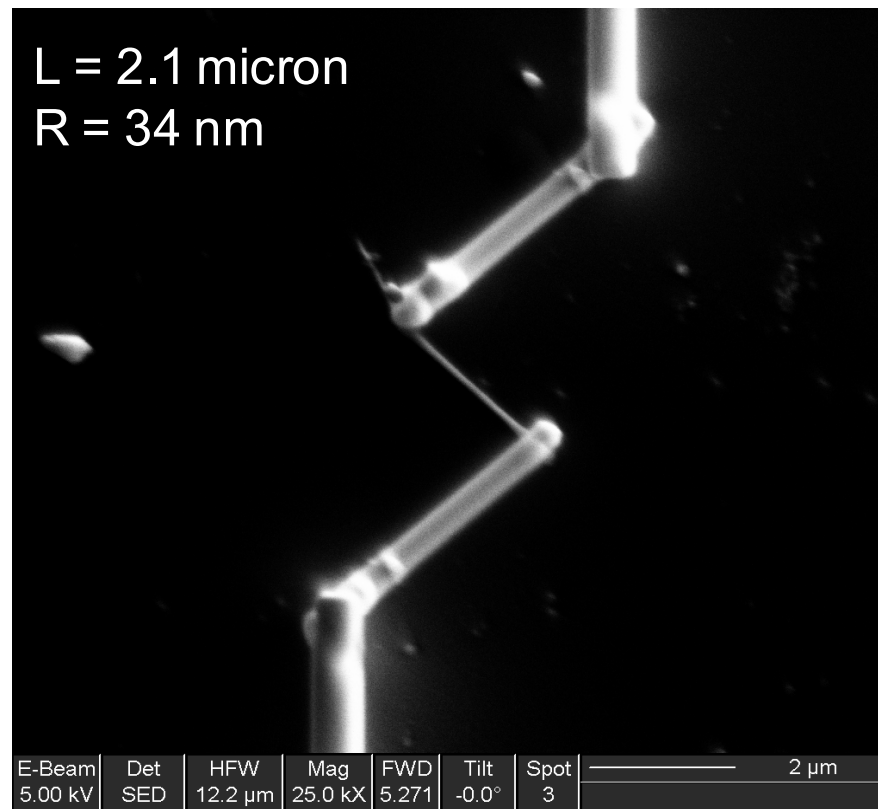
Small 3, 2070 (2007)

- Integration of the 1D nanostructures for device fabrication is challenging

Is there a way to grow locally 1D nanostructures in a more energetically efficient way, with a better thermal control and to easily integrate them for device fabrication?

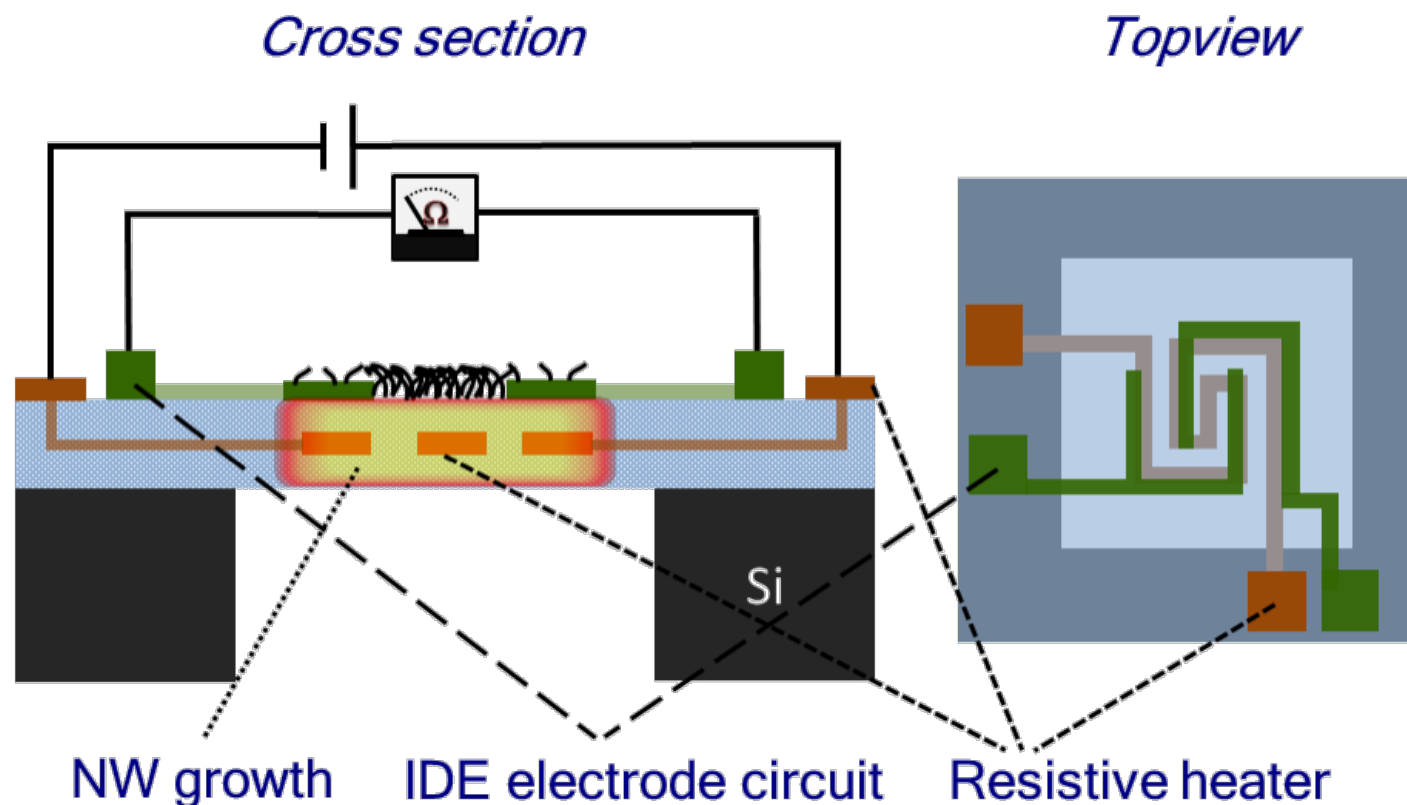
Low power membranes with integrated heater

- Successfully used for the development of low power gas sensors
- Allows controlled and localized heating

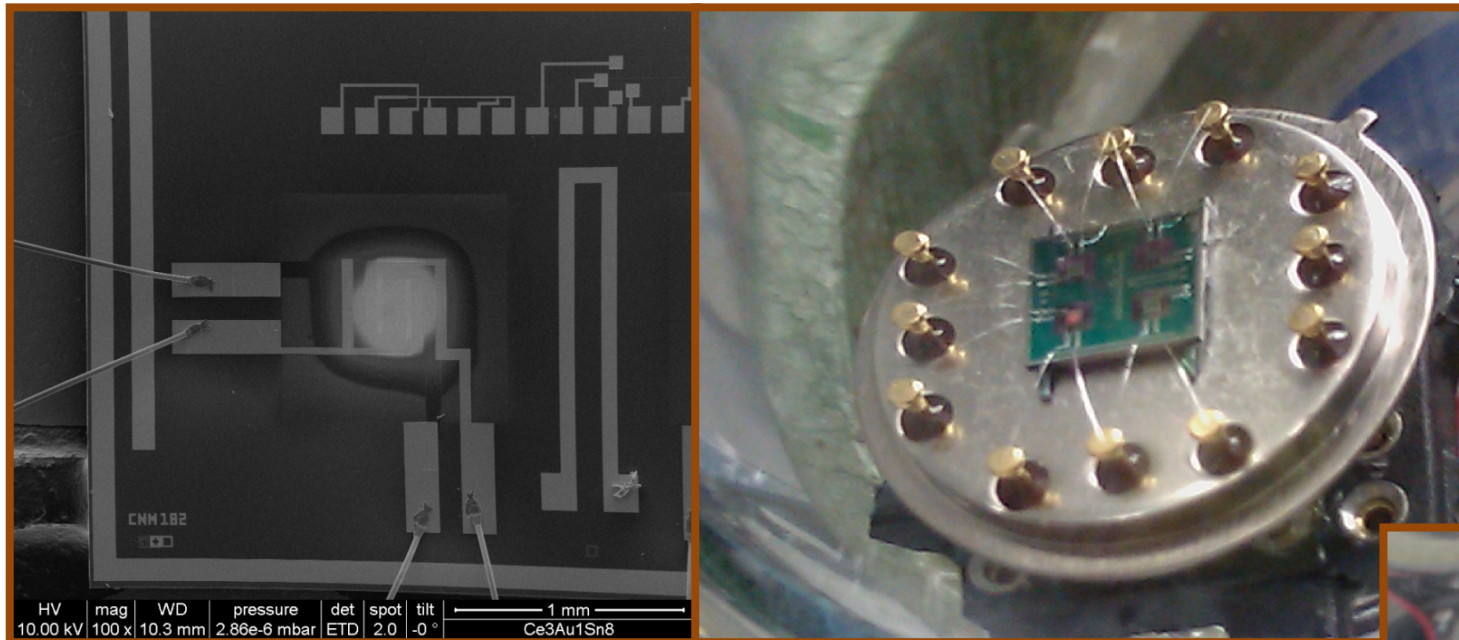


Low power membranes with integrated heater

Membranes with poly-Si heater and Pt IDE fabricated using bulk micromachining

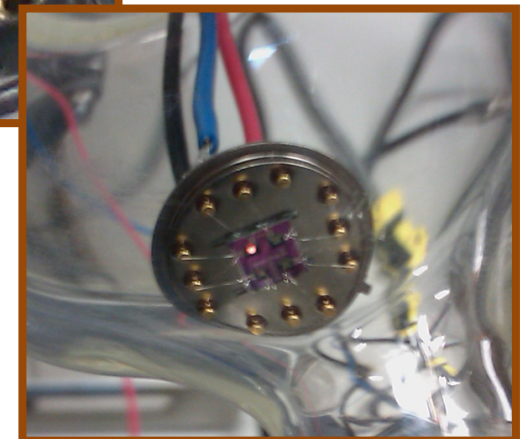


Growth of nanowires on top of heated structures

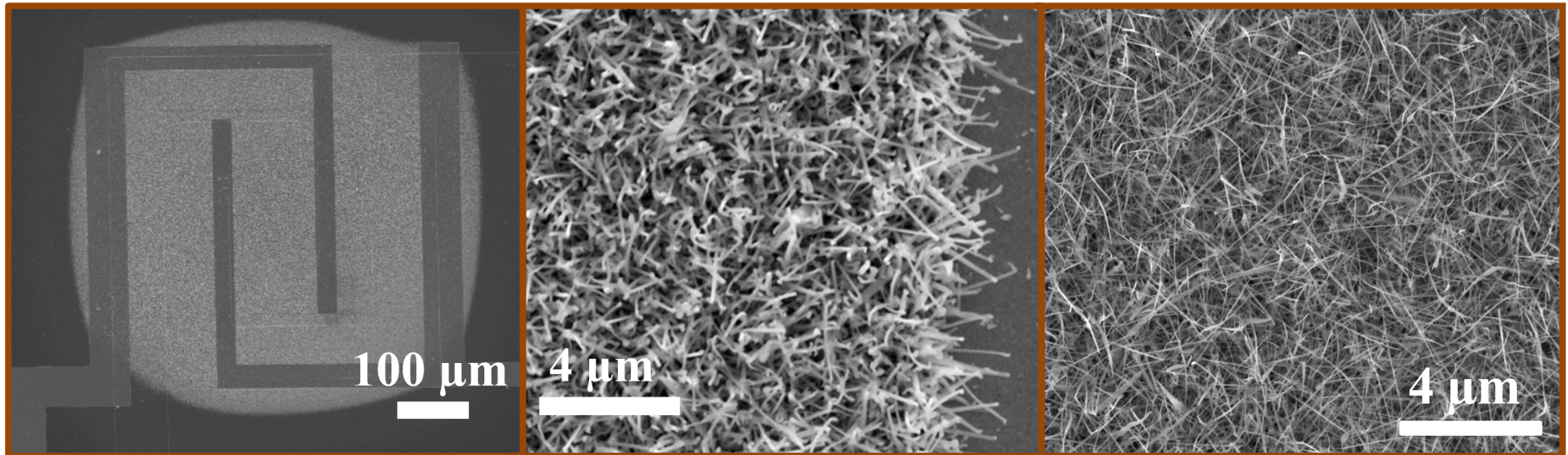


Micromembranes (closed):

- Heated area 300x300 μm
- $T_{\text{max}} \sim 700^\circ\text{C}$
- Power consumption: 45mW
- Non-continuous layer of Au sputtered on the whole sample
- Au islands formed during ramping up



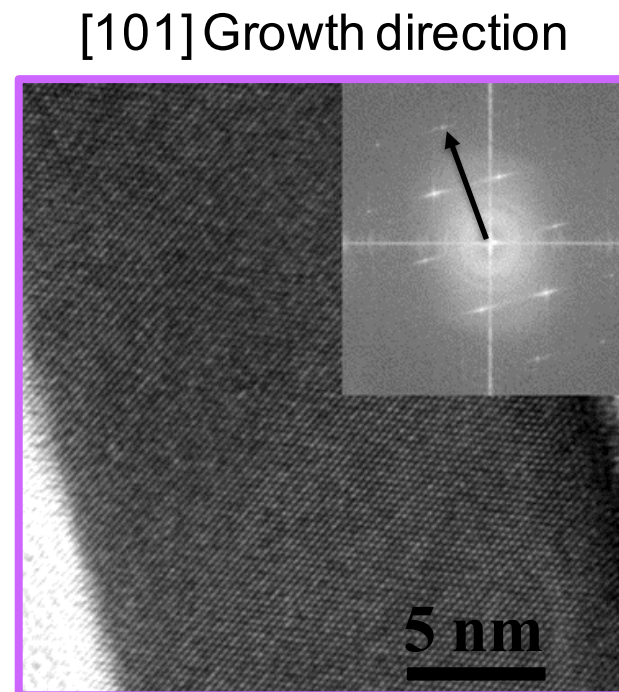
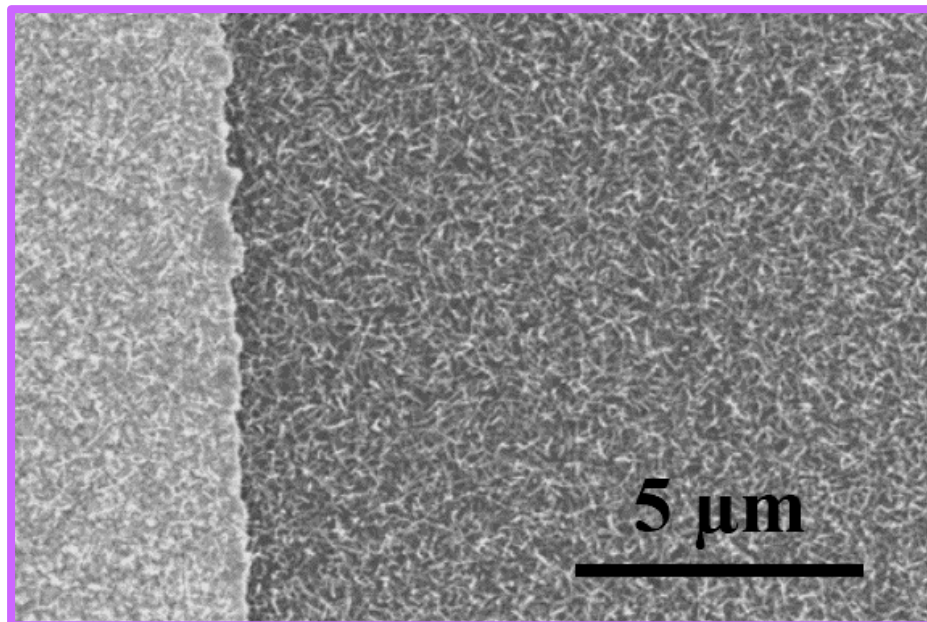
Growth of nanowires on top of heated structures



- 1D-SnO₂ growth from tin-tert-butoxide (Sn(OtBu)₄) according to temperature profile in the membrane
- Effect of synthesis temperature on 1D-objects
- Allows fast heating and cooling rates (quenching)
- High temperatures → stress in the membrane → Heater is affected

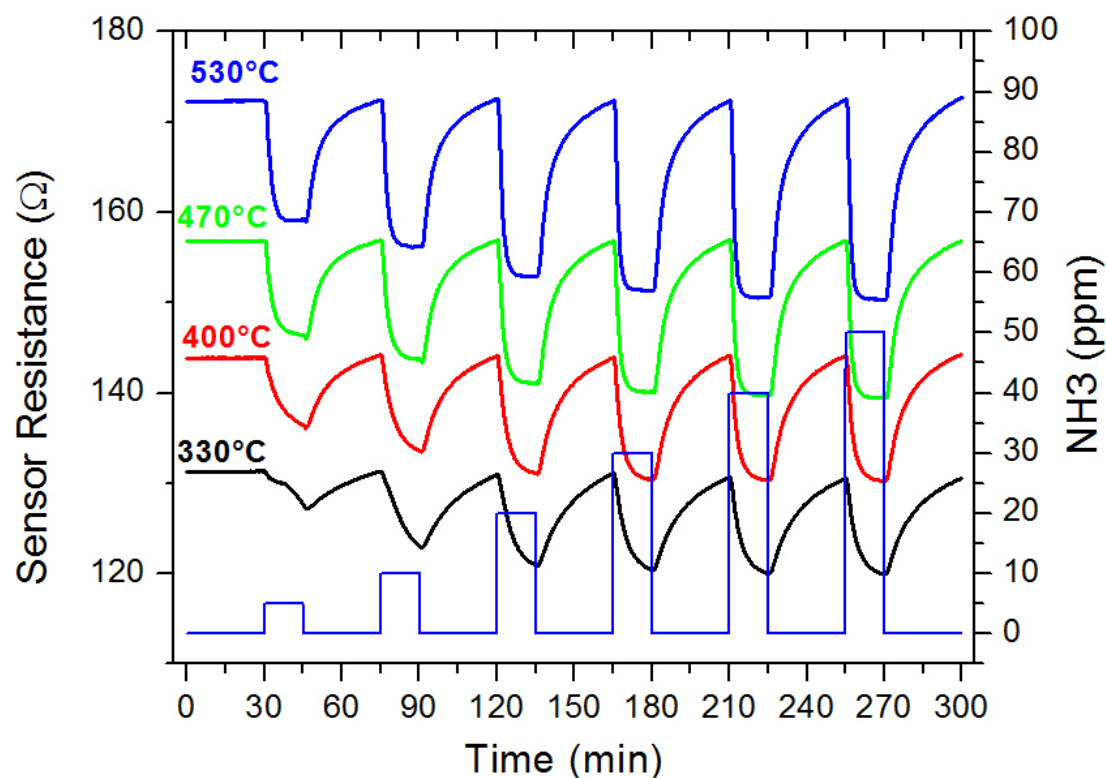
Growth of nanowires on top of heated structures

- Fabricated structures are similar to reference growth
- Influence of the underlying IDE electrode material (Au-Pt alloy)



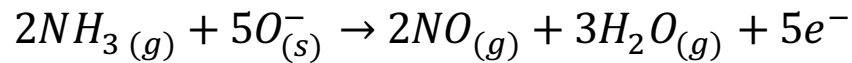
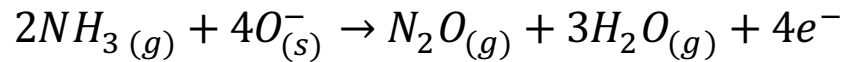
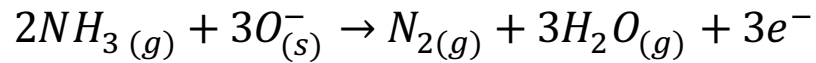
Gas response

- Response to NH_3 pulses of 15 min. in dry synthetic air
- Operated at
 - 330°C (28mW heating power)
 - 530°C (46mW)



8h-TWA according
to NIOSH: 25 ppm

Gas response of the device

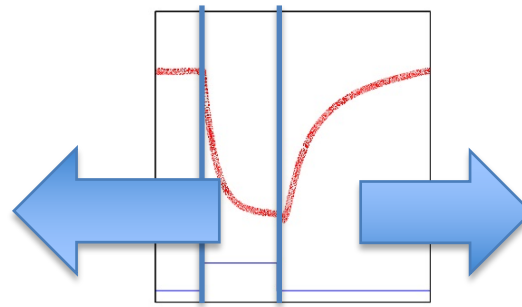
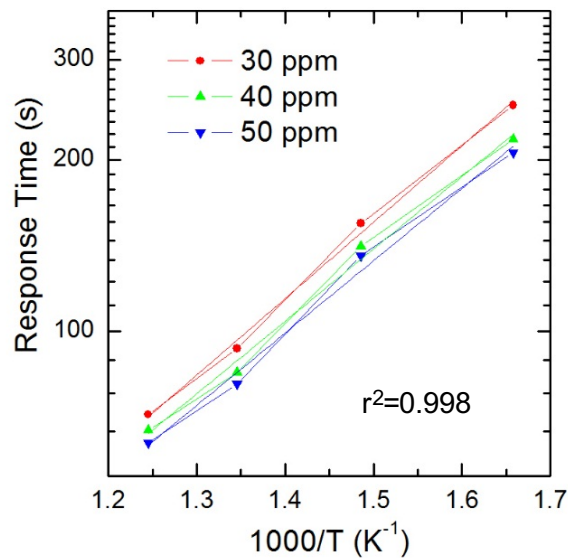


(1) } $T < 450^\circ C$ (approx)

(3) } $T > 450^\circ C$ (approx)

M. De Boer; Catal. Today, 17, 189-200 (1993)

Adsorption

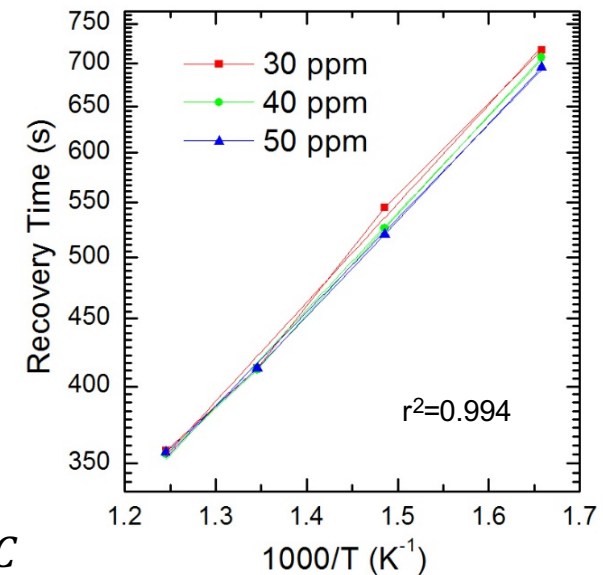


$$\tau_{response} \propto e^{\frac{E_{act}}{KT}}$$

$$\tau_{response} = 60s \quad 50ppm @ 530^\circ C$$

$$E_{act response} = 0.26 \pm 0.02 eV$$

Desorption



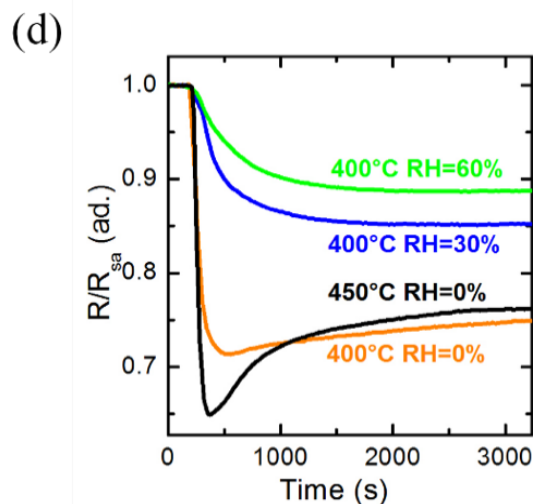
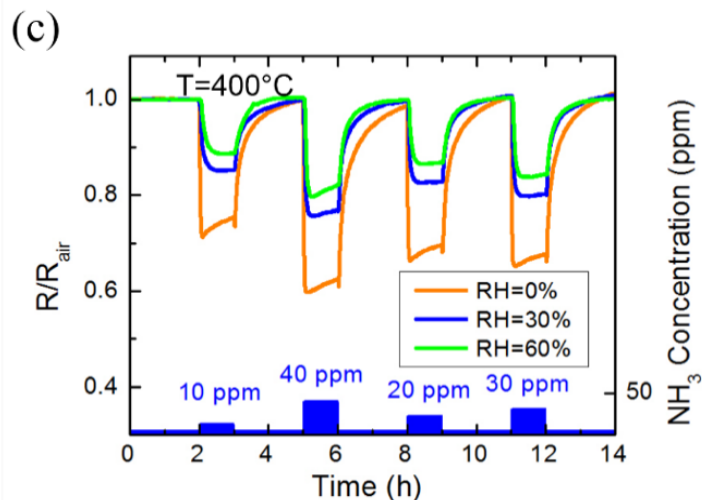
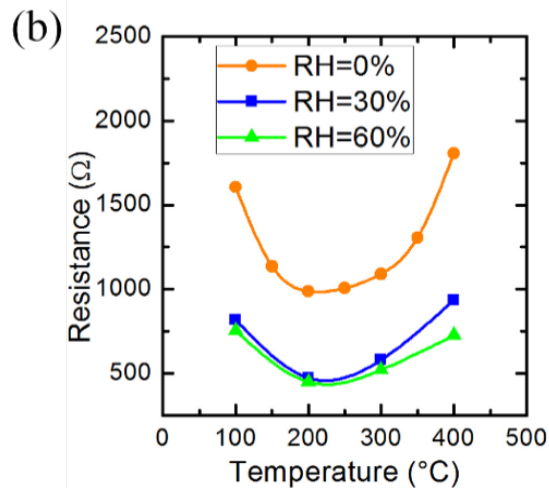
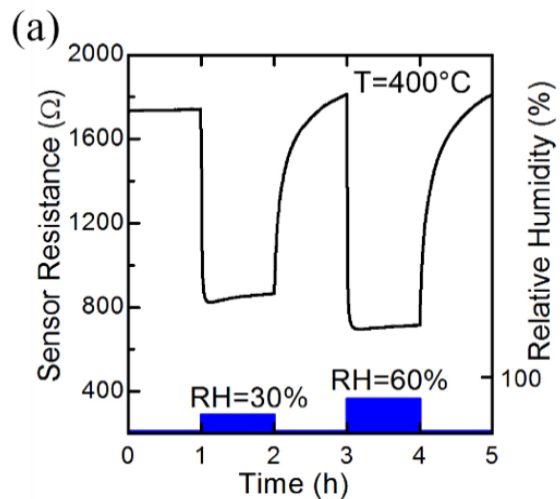
$$E_{act recovery} = 0.14 \pm 0.01 eV$$

Operational life-time of more than 3 months



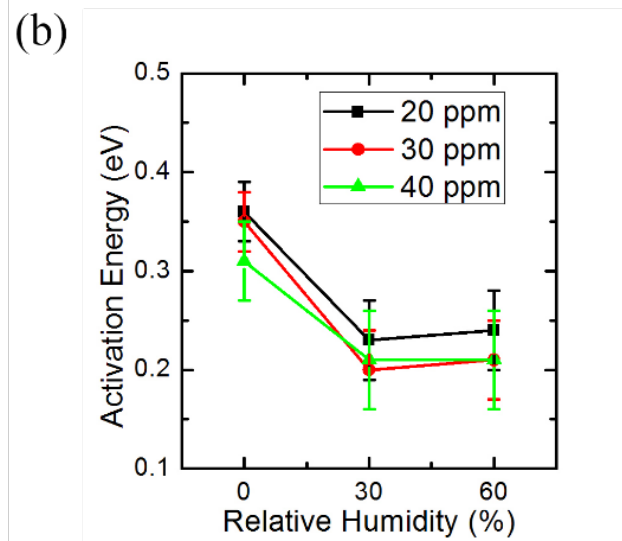
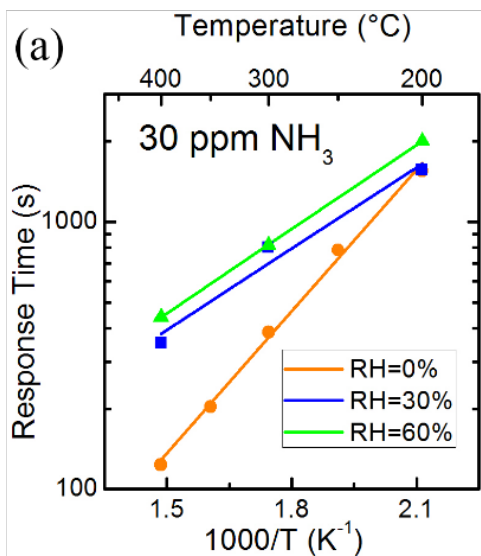
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Gas response in the presence of water vapor



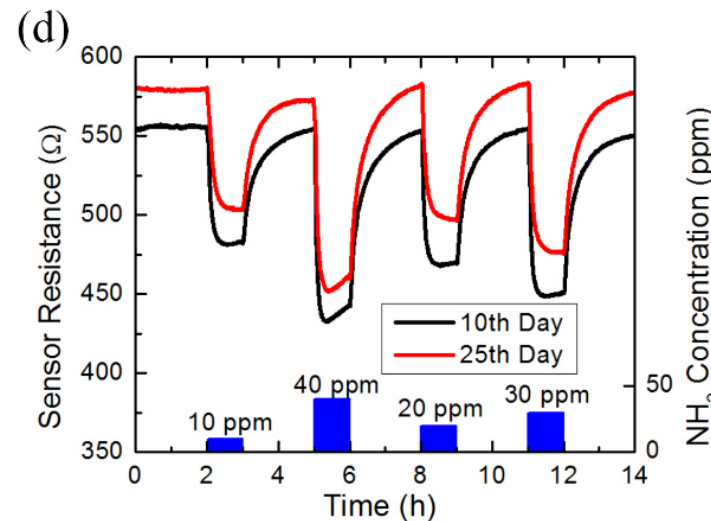
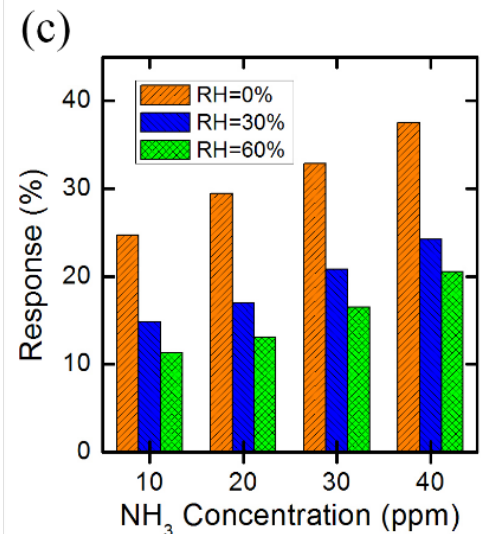
Overshoot due to Competition of different gas species

Gas response in the presence of water vapor



Quite good reproducible response with time

Evolution after 25 days is a modification of the base resistance (30%RH)



CONCLUSIONS

- SnO₂ nanowires have been locally grown on top of micromembranes using the VLS method.
- Low power (45mW for 700°C) can be used for the growth.
- Functional NH₃ gas sensing devices have been fabricated.
- Ammonia response increases with temperature.
- Fastest response time of 60 s.
- Stable more than 3 months.

Future work

- Further characterisation to understand the stability of the devices
- Design of new optimized micromembranes.
- Standardization of growth parameters.